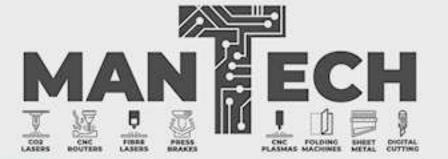




## Introduction



# Apollo CNC Routers, High Performance with M-TECH Control.

A fully featured CNC Router that combines our M-TECH CNC motion control with full touch screen operation, exceptional build quality, performance and first-class aftersales care. Available in both automatic tool change and manual configurations.

Our Apollo range has been painstakingly designed by our team of engineers in the UK. Our mechanical and electrical engineering team has been pivotal in the development and assembly of the Apollo. Our team is in a constant R&D cycle, constantly improving an already impressive system.

All of our CNC routers have exceptional build quality but we go the extra mile with the Apollo range, with our built-like-a-tank heavy-duty frame. This all-steel construction is fully heat-treated to eliminate distortion defects in manufacturing, giving you exceptional performance over the machine's lifetime.

A professional, high-end CNC router with our M-TECH CNC Motion Control, you can control all aspects of your machine. Combined with our fast auto tool change system (Apollo ATC option) this enables users to change tools with no intervention, saving precious production time.

#### Why not call us today and book your very own personalised demonstration?

**+** Custom Joinery

Personalised Products

Camper Conversions

Product Design

Education

1 Industrial Design Point of Sale Custom Furniture

Plylining

Woodwork

Architectural Design

Fabrication

Aerospace

**•** Exhibition and Stands

Signmaking

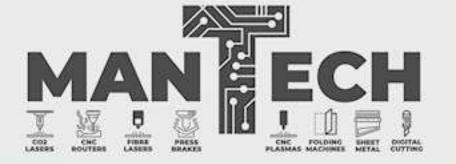
Shopfitting

Marine Applications

Bespoke Products Datomotive Set Design



## **Apollo Models**





**Apollo** CNC Routers are available in a range of standard bed sizes (custom sizes may be available upon request)

Model	Bed Size (mm)	Electrics	Spindle size (kW)
Apollo 1313	1300 x 1300	3-Phase	7.5 kW (Manual) 9.0 kW (ATC) Air Cooled
Apollo 1325	1300 x 2500	3-Phase	7.5 kW (Manual) 9.0 kW (ATC) Air Cooled
Apollo 1530	1500 x 3000	3-Phase	7.5 kW (Manual) 9.0 kW (ATC) Air Cooled
Apollo 2030	2000 x 3000	3-Phase	7.5 kW (Manual) 9.0 kW (ATC) Air Cooled
Apollo 2040	2000 x 4000	3-Phase	7.5 kW (Manual) 9.0 kW (ATC) Air Cooled

**High Performance**CNC Routers

The **Falcon ATC CNC Router** is the perfect choice for any workshop. With its automatic tool change feature, you can quickly and easily switch between tools for maximum efficiency. Its impressive performance and competitive price make it an ideal choice for any project.

### **Affordable**

The Falcon CNC Router range includes high-quality, reliable components, yet this truly industrial CNC Router still comes with a highly competitive price tag.

## **Automatic Tool Change**

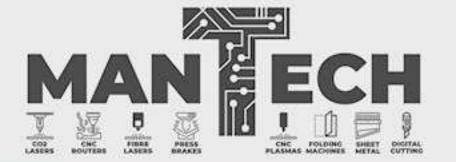
Fast auto tool changes at a cost less than most competitors' manual-based machines, allowing you to enjoy production time savings for less.

### **Easy to Operate**

Impressive performance doesn't have to be hard to achieve, that's why we introduced our easy-to-use Falcon range, making this CNC router cinch to use.



## **Main Features**



With our range **starting at only £20,294.00 plus VAT,** Apollo is our high-performance CNC Router range that's built for customers wanting the very best we offer, including our own **in-house developed M-TECH CNC Motion Control system.** 

**Finance Options are available.** Why not spread the cost of your machinery purchase? Our finance partner Percy Finance Ltd is an appointed representative of AFS Compliance Ltd which is authorised and regulated by the Financial Conduct Authority. Firm number 625035, Percy Finance Ltd is a franchisee of Asset Finance Solutions (UK) Ltd.

#### **Touchscreen Control**

Control your CNC router via touch operation (including traditional methods such as mouse and keyboard).

Control your vacuum zones via touch – the vacuum can also be automatically operated when the machine starts and stops (energy saving and convenient).

**Powerful Vacuum** 

#### **Project Duration**

Easily see how long the cutting process will take with accurate time measurements. This will may assist you in being able to quote specific jobs and projects.

#### **Windows PC**

Familiar operating environment – easy to use, not many people/ operators don't know how to use MS Windows.

#### **Wireless Pendant**

Control your machine with your wireless pendant for ultimate granular controls. Including custom macro functions assigned to your pendant.

#### **Advanced Algorithms**

The system constantly reads gcode multiple steps ahead of the actual movement, analysing and adjusting pre the event. Extremely efficient operation.

#### **Network Capable**

Connect the machine to your network – easily transfer files from your design department to the CNC.

#### **Material Location Stops**

Automatic operation of location stops, enabling you to accurately 'locate' your work material onto the vacuum bed for location in the same place every time.

#### **Enhanced Spindle Control**

As our motion control system uses an analogue rather than a digital signal, you can get granular control over your spindle speed, right down to 1 rpm increments.

#### **Third-Party Software**

As this is a windows based machine, run other software such as V-carve or Alphacam, directly on the machine.

#### **Workpiece Simulation**

Get a 3D view of your project and simulate processing just before cutting. Saving on waste materials by checking for errors before you commence.

#### **G-Code Editor**

Enables the user to make alterations to the g-code. Including a jump-to-line function.

#### **UK Designed**

The Apollo range has been designed here in the UK by our team of mechanical and electrical engineers, offering customers impressive performance.

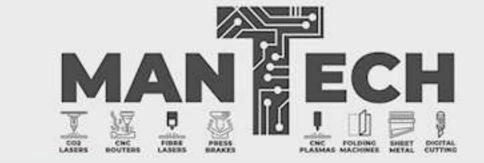
#### **ATC (Optional)**

Ready for improved productivity? save time and money using an automatic tool change CNC router like the Apollo ATC range.

### **Powerful Spindles**

As the Apollo uses a powerful 7.5kW air cooled spindle in the manual option and a 9.0kW in the ATC model, all Apollo CNC Routers are 3-phase machines

## Data Sheet - Model 1313



Model: Apollo 1313			
<u> </u>		7 Dhaca	Weights & Dim
Power requirements	3-Phase		Length (mm)
Tool Change	Manual (7.5kvv)	and ATC (9.0kW) options	
Spindle Information			Height (mm)
Air Cooled	7.5kW / 9.0kW Options	Auto Tool Change Electro Spindle	Width (mm)
Tool Positions	10 Tool Position	ns - ISO30 Tool Standard	VVIOLETT (TTTTT)
Collet Size		ER32	Weight (Approxi
Tool Cooling	Integrated pn	eumatic cutter cooling	\
Bridge Height	ON-EN .		Weight (kg)
Standard height		300 mm	
Bed Design	N - Total		Software
Bed Size (mm)	1.	300 x 1300	CAD/CAM
Material Positioning Stops	Pneumatic pop-up end stops for material location		
Vacuum Bed	Matrix Vacuum Holding System		Post Processor
Vaccum Pump System	Yes - Included 7.5kW		Warranty
Extraction			
Swarf/Spoil Extraction	Yes Included		Parts & Labour
Control System			
PC Podium Control	M-TECH CNC Motion Control (Touch and keyboard/mouse operation)		Safety Features
Drive System			Guards
Servo	High Accuracy Delta Servo Drives		
Mechanical Drive System			Upgrades
Z	Reciprocating Ballscrew		Dotory landons
X,Y	Helical Rack & Pinion		Rotary Indexer

Weights & Dimensions		
Length (mm)	2746	
Height (mm)	2717	
Width (mm)	2195	
Weight (Approximately)		
Weight (kg)	1300	
Software		

Vectric V Carve Pro

24 Months

guarding

Perfect for cylindrical items (posts,

etc)



**Apollo CNC Routers are available in a range of standard bed sizes (custom sizes may be** available upon request)

> **A Compact Powerhouse** Full Auto Tool Change



## Data Sheet - Model 1325



Model: Apollo 1325			Weights & Dim
Power requirements		3-Phase	
Tool Change	Manual (7.5kW) <b>and</b> ATC (9.0kW) options		Length (mm)
Spindle Information			Height (mm)
Air Cooled	7.5kW / 9.0kW Options	Auto Tool Change Electro Spindle	Width (mm)
Tool Positions	10 Tool Position	ns - ISO30 Tool Standard	VVIGCII (IIIIII)
Collet Size		ER32	Weight (Approxi
Tool Cooling	Integrated pn	eumatic cutter cooling	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
Bridge Height			Weight (kg)
Standard height		300 mm	
Bed Design			Software
Bed Size (mm)	13	300 x 2500	CAD/CAM
Material Positioning Stops	Pneumatic pop-up end stops for material location		, , , , , , , , , , , , , , , , , , ,
Vacuum Bed	Matrix Vacuum Holding System		Post Processor
Vaccum Pump System	Yes - Included 7.5kW		Warranty
Extraction			
Swarf/Spoil Extraction	Yes Included		Parts & Labour
Control System			
PC Podium Control	M-TECH CNC Motion Control (Touch and keyboard/mouse operation)		Safety Features
Drive System			Guards
Servo	High Accuracy Delta Servo Drives		
Mechanical Drive System			Upgrades
Z	Reciprocating Ballscrew		Dotory Undover
X,Y	Helical Rack & Pinion		Rotary Indexer
			_

Weights & Dimensions		
Length (mm)	3946	
Height (mm)	2717	
Width (mm)	2195	
Weight (Approximately)		
Weight (kg)	1600	
Software		
CAD/CAM	Vectric V Carve Pro	
Post Processor	Apolllo Post Processor Supplied	





24 Months

guarding

etc)

## Data Sheet - Model 1530



**Apollo CNC Routers are available in a range of standard bed sizes (custom sizes may be** 

Model: Apollo 1530			Weights & Dim
Power requirements	3-Phase		
Tool Change	Manual (7.5kW) <b>and</b> ATC (9.0kW) options		Length (mm)
Spindle Information			Height (mm)
Air Cooled	7.5kW / 9.0kW Options	Auto Tool Change Electro Spindle	Width (mm)
Tool Positions	10 Tool Position	s - ISO30 Tool Standard	VVIGCIT (ITITI)
Collet Size		ER32	Weight (Approxi
Tool Cooling	Integrated pn	eumatic cutter cooling	\
Bridge Height			Weight (kg)
Standard height		300 mm	
Bed Design			Software
Bed Size (mm)	15	500 x 3000	CAD/CAM
Material Positioning Stops	Pneumatic pop-up end stops for material location		
Vacuum Bed	Matrix Vacuum Holding System		Post Processor
Vaccum Pump System	Yes - Included 7.5kW		Warranty
Extraction			
Swarf/Spoil Extraction	Yes Included		Parts & Labour
Control System			
PC Podium Control	M-TECH CNC Motion Control (Touch and keyboard/mouse operation)		Safety Features
Drive System			Guards
Servo	High Accura	cy Delta Servo Drives	
Mechanical Drive System			Upgrades
Z	Reciprocating Ballscrew		Dotory Indover
X,Y	Helical Rack & Pinion		Rotary Indexer

Weights & Dimensions	
Length (mm)	4546
Height (mm)	2850
Width (mm)	2500
Weight (Approximately)	
Weight (kg)	1800
Software	
CAD/CAM	Vectric V Carve Pro

Apolllo Post Processor Supplied

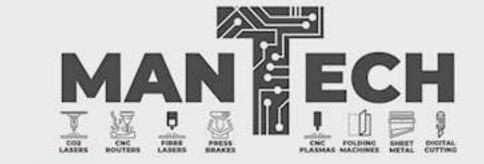
24 Months

guarding

etc)



## Data Sheet - Model 2030



Full Auto Tool Change

**Apollo CNC Routers are available in a range of standard bed sizes (custom sizes may be** 

Model: Apollo 2030			Weights & Dim
Power requirements		3-Phase	The state of the s
Tool Change	Manual (7.5kW) <b>and</b> ATC (9.0kW) options		Length (mm)
Spindle Information			Height (mm)
Air Cooled	7.5kW / 9.0kW Options	Auto Tool Change Electro Spindle	Width (mm)
Tool Positions	<b>12</b> Tool Position	ns - ISO30 Tool Standard	VVIGCII (IIIIII)
Collet Size		ER32	Weight (Approxi
Tool Cooling	Integrated pr	eumatic cutter cooling	Maight (kg)
Bridge Height			Weight (kg)
Standard height		300 mm	
Bed Design			Software
Bed Size (mm)	2000 x 3000		CAD/CAM
Material Positioning Stops	Pneumatic pop-up end stops for material location		
Vacuum Bed	Matrix Vacuum Holding System		Post Processor
Vaccum Pump System	Yes - Included 7.5kW		Warranty
Extraction			
Swarf/Spoil Extraction	Yes Included		Parts & Labour
Control System			
PC Podium Control	M-TECH CNC Motion Control (Touch and keyboard/mouse operation)		Safety Features
Drive System			Guards
Servo	High Accura	acy Delta Servo Drives	
Mechanical Drive System			Upgrades
Z	Reciprocating Ballscrew		Dotary Indover
X,Y	Helical Rack & Pinion		Rotary Indexer

Weights & Dimensions		
Length (mm)	4540	
Height (mm)	2850	
Width (mm)	2850	
Weight (Approximately)		
Weight (kg)	2100	
Software		

Vectric V Carve Pro

24 Months

guarding

etc)



Apollo 1325 shown for

illustration only.

## Data Sheet - Model 2040



Model: Apollo 2040			Weights & Dim
Power requirements	3-Phase		
Tool Change	Manual (7.5kW)	and ATC (9.0kW) options	Length (mm)
Spindle Information			Height (mm)
Air Cooled	7.5kW / 9.0kW Options	Auto Tool Change Electro Spindle	Width (mm)
Tool Positions	<b>12</b> Tool Position	ns - ISO30 Tool Standard	VVIGCII (IIIIII)
Collet Size		ER32	Weight (Approxi
Tool Cooling	Integrated pn	eumatic cutter cooling	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
Bridge Height	disease ,		Weight (kg)
Standard height		300 mm	
Bed Design	N- I		Software
Bed Size (mm)	20	000 x 4000	CAD/CAM
Material Positioning Stops	Pneumatic pop-up end stops for material location		
Vacuum Bed	Matrix Vacuum Holding System		Post Processor
Vaccum Pump System	Yes - Included 7.5kW		Warranty
Extraction			
Swarf/Spoil Extraction	Yes Included		Parts & Labour
Control System			
PC Podium Control	M-TECH CNC Motion Control (Touch and keyboard/mouse operation)		Safety Features
Drive System			Guards
Servo	High Accuracy Delta Servo Drives		
Mechanical Drive System			Upgrades
Z	Reciprocating Ballscrew		Dotary Indover
X,Y	Helical Rack & Pinion		Rotary Indexer
			_

Weights & Dimensions	
Length (mm)	5540
Height (mm)	2850
Width (mm)	2850
Weight (Approximately)	
Weight (kg)	2300
Software	
CAD/CAM	Vectric V Carve Pro
Post Processor	Apolllo Post Processor Supplied
Warranty	
Parts & Labour	24 Months

Apollo CNC Routers are available in a range of standard bed sizes (custom sizes may be available upon request) **A Compact Powerhouse** Full Auto Tool Change

Delivery Included

**⊘** Installation Included

Our Most Popular ATC CNC

Modular safety fencing & optical IR

guarding

Perfect for cylindrical items (posts,

etc)

Apollo 1325 shown for

illustration only.

## **Software Features**





Each of our Falcon CNC Routers is equipped with the **latest edition of Vectric VCarve Pro**, ensuring seamless and user-friendly CAD/CAM capabilities. Designed to enhance productivity and precision, VCarve Pro offers an intuitive interface with powerful design and toolpath creation tools, making it ideal for users at all experience levels. This impressive software package streamlines your process, allowing you to bring your ideas to life with ease and accuracy.

#### **2D Import & Editing**

VCarve can import 2D designs from other programs but also provides a full set of drawing and editing tools.

#### 2D & 2.5D Toolpath Options

The toolpath options cover all typical 2D routing operations such as profiling, pocketing, auto-inlays, drilling and thread milling as well as 2.5D strategies.

#### **3D Rough & Finish**

For 3D you can rough and finish the model and there are options to project 2D and 2.5D toolpaths onto the 3D surface.

#### **Customise & Control**

Each toolpath includes appropriate options to customize the settings and provide a high level of control for different types of operation.

#### **3D Model Import**

VCarve includes the ability to import multiple Vectric 3D models as well as a single 3rd party model, where they can be assembled to suit your design.

### **Instant Preview Updates**

All toolpaths can be previewed to show just how the part will look when it is actually cut, this allows instant feedback to allow toolpaths to be further optimized

### **Drawing & Layout Tools**

The software has a comprehensive set of drawing tools to let you easily create vectors from scratch or add to imported data.

## **Merging Templates**

All of our Spartan CNC Routers are configured with matrix vacuum holding beds as standard for effective material holding whilst cutting and engraving.

### **True Shape Nesting**

Part Nesting is perfect for Sign and Cabinet makers who need to minimize material wastage and cut as many parts – letters & cabinet doors / panels – as possible from sheet materials. Reduce Material Costs = Increased Profits.

#### **Job Sheet Creation**

The create set-up job sheet command allows you to create a summary sheet that details all the important information you will need at your CNC machine when you come to run the toolpaths.

## **Gadgets**

Gadgets are small programs that add additional functionality to Vectric products. They can be used to add new features to the software or automate common sequences of tasks.

#### 2 Sided Machining

Two-sided machining adds the ability to create double-sided projects in the same session. It avoids the need to have 2 sessions, one for each side.

And much more...

## Delivery, Installation & Training



Our typical delivery, installation and training process.

## **Delivery**

Your Apollo includes delivery to the UK mainland; however, offloading and siting are the customer's responsibility, and a suitable forklift is required to remove the CNC from the wagon. Note that we will advise you on the method of offloading, such as the correctly rated forklift, and how to move the machine into place. Upgraded delivery methods are available if you have no means to offload the machinery.

### Installation

Our professional installation team will promptly arrive on the agreed installation date. Typically, the commissioning of the machine will take one day, with the first half of the day being the commissioning, and the second part of the day being dedicated to your training. Our engineer will take care of everything for you in getting the machine commissioned and ready for operation, the only requirement is to ensure the machine is connected to your electrical supply.

## **Finance Options**

**Finance Options are available.** Why not spread the cost of your machinery purchase? Our finance partner Percy Finance Ltd is an appointed representative of AFS Compliance Ltd which is authorised and regulated by the Financial Conduct Authority. Firm number 625035, Percy Finance Ltd is a franchisee of Asset Finance Solutions (UK) Ltd.

All quotes are subject to status - minimum trading of 2 years.

## **Machine Training**

Our CNC Router installation engineers are not only highly skilled professionals but also approachable and patient, dedicated to making your experience seamless. They provide comprehensive machinery training in a relaxed and supportive atmosphere, ensuring you feel confident and comfortable every step of the way. With their expertise and commitment to excellence, you can trust that your installation and training will be a smooth, stress-free process, setting you up for long-term success.

## **Software Training**

We include Vectric VCarve Pro with all our CNC Routers and provide training for up to four operators in a calm, supportive setting. Our expert engineers tailor the training to each person's skill level, ensuring everyone can safely import designs, set up tool paths, and prepare files for production. Our goal is to equip your team with the basic knowledge and skills necessary to safely use your new machine.



## Aftersales Service & Support



Mantech's Aftersales and Support are founded on over 25 years of experience providing machinery tools to businesses across the UK, Ireland, and Europe. We offer comprehensive support through our fully staffed 6-person service desk and a team of 15 skilled road engineers, dedicated to delivering prompt and professional assistance. All customers benefit from access to our service portal, enabling them to easily track communications, book services, and stay informed every step of the way. At Mantech, service isn't just a priority—it's the foundation of our business.

### **Service Desk**

Our dedicated 6-person service desk is always ready to assist you with any inquiries or technical issues. With a fully staffed, office-based team, we ensure you receive prompt and reliable support whenever you need it.

### **Fully Manned Team**

Our robust support network includes 15 skilled road engineers who are strategically positioned to provide on-site assistance across the UK, Ireland, and Europe. Whether it's installation, maintenance, or repairs, our expert team is equipped to deliver fast, professional service.

## **Extended Warranty**

For added peace of mind, we offer extended warranty options of up to 5 years, providing you with comprehensive coverage and minimising downtime. Our warranties are designed to keep your equipment running smoothly, ensuring long-term reliability and performance.

### **Service Portal**

Our online service portal offers convenient access for tracking communications, booking services, and monitoring the progress of your requests. It also provides a wealth of resources, including hints, tips, and guides to help you get the most out of your machinery.







