## CNC Router Monthly Maintenance Schedule



To be signed every month by whomever undertakes scheduled maintenance.

Maintenance Year

Rev. 1

	J	F	M	А	M	J	J	А	S		N	
Cutters & Collets Inspect for chips, cracks or signs of dullness. Use a soft brush to clean the collet.	Signed By:											
Tool Cone & Holder Wipe down using a clean lint free cloth. (ATC models only)												
Sacrificial Board Check for grooves, warping or uneven surfaces. Replace if necessary.												A A A A A A A A A A A A A A A A A A A
Dust Hood Ensure bristles are straight, evenly worn and firmly attached. Look for Cracks or wear.										SHOW SHOW		
Hose Connections Inspect for tightness. & Filters Inspect for dust build up.												
Dust Collection Bags Empty before they are 75% full. Disconnect hoses & check for blockages or wear.					600		343					
Compressed Air System Look for loose fittings or moisture in the lines.				35.								
Work Area & Linear Rails General clean and wipe down. Use a soft cloth to remove dust and debris.				36504								
Oil Tank Top up with lubricant. Inspect oil lines for leaks.												